

Work Order ID 113674

113674

June-09-14 2:29:45 PM

Item ID: D3629-1

D 3 6 2 9 - 1

Accept

Revision ID:

B 1 1 3 6 7 4

Item Name: Bracket

Start Date: 2/24/14

Start Qty: 20.00

20

Required Date: 2/24/14

Req'd Qty: 20.00

20

Reference:

Approvals:

Process Plan: U

Date:

Tooling:

Date:

Run

Start

NS1

Stop

NS2

QC:

Date:

SPC (Y/N):

Date:

Run

Start

NR1

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
--------------------------------	--------------------------	----------------------	---------	--------	--------------	---------------	---------------	------------------	----------------

Draw Nbr	Revision Nbr
D3629	Rev A

105

105

Purchasing

Memo

Purchasing

ISSUE PO 24577
CUT PER DRWG D3629 REV.A

0.00

CD 14/06/12 20

115

115

Packaging

Memo

Packaging

0.00

R 19/7/14 (20)

125

125

QC

Memo

Quality Control

0.00

DAS
27
9-89
4/7/18

20

Work Order ID 113674

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Page 2

Item ID: D3629-1

Accept

N900040100

Setup Start

NS1

Revision ID:

Item Name: Bracket

Stop

NS2

Start Date: 2/24/14

Start Qty: 20.00

20

Cust Item ID:

Required Date: 2/24/14

Req'd Qty: 20.00

20

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start

NR1

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop

NR2

**Sequence ID/
Work Center ID**

**Operation
Description**

**Set Up/
Run Hours**

Tool ID

Tool #

**Plan
Code**

**Accept
Qty**

**Reject
Qty**

**Reject
Number**

**Insp.
Stamp**

130

130

Small Fab

Small Fab

0.00

20X

DAS

36

9-89

Small Fab

Memo

0.00

140

140

QC

Quality Control

QC5- Inspect part completeness to step on W/O

0.00

DAS

27

9:39

14/7/11

20

150

150

Packaging

Packaging

Identify as per dwg & Stock Location: ST553 0.00

0.00

Memo

20X

14-7-11

8

Work Order ID 113674
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113674

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Item ID: D3629-1

Accept

N900040100

Setup

Start

NS1

Revision ID:

Item Name: Bracket

Stop

NS2

Start Date: 2/24/14 Start Qty: 20.00

20

Cust Item ID:

Required Date: 2/24/14 Req'd Qty: 20.00

20

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

Run

Start

NR1

QC:

Date:

SPC (Y/N):

Date:

Stop

NR2

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
160	QC21- Final Inspection - Work Order Release	0.00							MLJ 1407-14
160	Memo	0.00							MLJ 1407-11

QC
Quality Control

Picklist Print

June-09-14 2:29:45 PM

Page 1

Work Order ID: 113674

113674

Parent Item: D3629-1

D3629-1

Parent Item Name: Bracket

Start Date: 2/24/14

Required Date: 2/24/14

Start Qty: 20.00

Required Qty: 20.00

Comments: IPP Rev:A New Issue 07-07-24 ec Verified By:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
M304S16GA		Purchased	No			100	sf	144.8670	0.075	(2)	**	CX14/06/19	

M304S16GA

304/316 Sheet .063

Location	Loc Qty	Loc Code
MAT020	144.867	
M127821	75.567	
M128423	1.2	
M129192	68.1	

m129545

DART AEROSPACE LTD	Work Order:	113674
Description: Bracket	Part Number:	D3629-1
Inspection Dwg: D3629	Rev: A	Page 1 of 1

FIRST ARTICLE INSPECTION CHECKLIST

X First Article Prototype

-DAS

DAC

Measured by:

23

Audited by

27

Prototype Approval:

NA

Date:

10

Date:

17

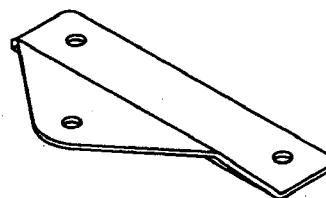
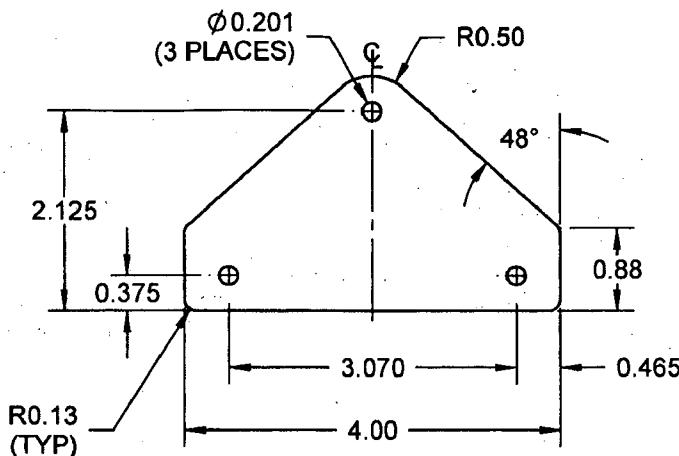
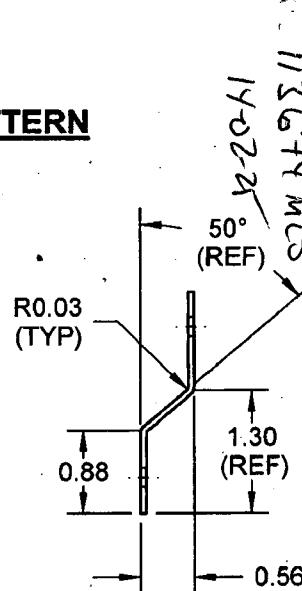
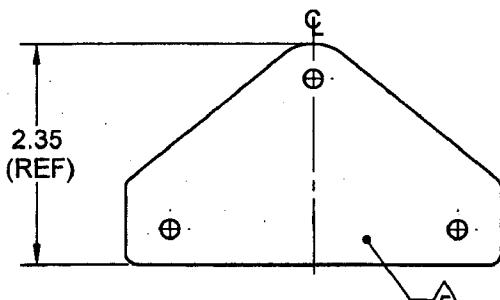
Date:

N/A

Rev	Date	Change	Revised by	Approved
A	08.05.09	New Issue	KJ/DD	

DART

DESIGN <i>B</i>	DRAWN BY <i>B</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA		
CHECKED <i>PH</i>	APPROVED <i>H</i>	DRAWING NO. D3629	REV. A	SHEET 1 OF 1
DATE 07.05.10		TITLE BRACKET	SCALE	1:2
REV A	DATE 07.05.10	DESCRIPTION NEW ISSUE		

RELEASED07.07.11 *[Signature]***△ D3629-1F BRACKET FLAT PATTERN****D3629-1 BRACKET
(MAKE FROM D3629-1F)****NOTES:**

- 1) MATERIAL: AISI 304/316 STAINLESS STEEL SHEET (0.063 THICK, REF)
PER MIL-S-5019 (ANNEALED) 2B FINISH (REF. DART SPEC. M304S16GA)
- 2) FINISH: NONE
- 3) PART IS SYMMETRIC ABOUT $\frac{\pi}{2}$
- 4) TOLERANCES ARE PER DART QSI 018 UNLESS OTHERWISE NOTED
- 5) IDENTIFY WITH DART P/N "D3629-1" USING FINE POINT PERMANENT INK MARKER
- 6) ALL DIMENSIONS ARE IN INCHES UNLESS OTHERWISE NOTED
- 7) BREAK ALL SHARP EDGES 0.005 TO 0.010 MAX

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T.P.I. INDUSTRIES INC.

148 GOODFELLOW
DELSON, QUÉBEC J5B 1V4
CANADA
Tel: (450) 633-0484
Fax: (450) 633-0879

Packing Slip

Packing Slip No.: 6177
Date: 2014-07-02
Page: 1

Sold to:	Ship to:
Dart Aerospace Michael Grégoire 1270 Aberdeen Hawkesbury, Ontario K6A 1K7 Canada	Dart Aerospace Michael Grégoire 1270 Aberdeen Hawkesbury, Ontario K6A 1K7 Canada
Order No.: 24577	Sold By: JONATHAN LESSARD
Shipped By:	Ship Date: 2014-07-02
Tracking No.:	

Item No.	Unit	Description	Quantity
d3564-5	Chaque	d3564-5	24
d3564-9	Chaque	d3564-9	24
d3564-11	Chaque	d3564-11	24
d3791-1	Chaque	d3791-1 wearpad	24
d3537-3	Chaque	d3537-3 wearpad	40
d3537-1	Chaque	d3537-1 wearpad	60
d3537-1	Chaque	d3537-1 wearpad	60
d3791-1	Chaque	d3791-1 wearpad	20
d2154	Chaque	d2154 bracket stud	40
d2144	Chaque	d2144 hinge doubler	40
d4095-045	Chaque	d4095-045 wearplate assy	12
d4095-043	Chaque	d4095-043	12
d4095-041	Chaque	d4095-041 wearplate assy	12
d3859-041	Chaque	d3859-041 wearplate	16
d4952-1	Chaque	d4952-1 wearplate	20
d4095-051	Chaque	d4095-051 wearplate assy	20
d4095-049	Chaque	d4095-049 wearpad	16
d4095-047	Chaque	d4095-047 wearplate assy	20
d4798-041	Chaque	d4798-041 wearplate assy	16
d4135-1	Chaque	d4135-1 wearpad	10
d4360-041	Chaque	d4360-041 wearplate assy	8
d2012-111	Chaque	d2012-111 bracket	40
d2324-5	Chaque	d2324-5 strap	40
d2947	Chaque	d2947 clamp	60
d3171-1	Chaque	d3171-1 angle bracket	20
d3463-3	Chaque	d3463-3 step	12
d3512-1	Chaque	d3512-1 wearplate	16
d3629-1	Chaque	d3629-1 bracket	20
d3955-5	Chaque	d3955-5 plate	12
d4021-5	Chaque	d4021-5 blanking plate	40
d3556-1	Chaque	d3556-1 clamp	40

Comment: Net / 30 from date of invoice 2% svc. chg. on invoices over 30 days